



SANODURE® MIL OD GREEN 34089

Sanodure Mil OD Green 34089 is a dye mixture that produces a military olive drab shade often specified as MIL 595 34089. Unlike other olive drab dyes, this blend has been specially formulated to consistently hold color over the life of the bath.

Description:	Azo dye blend (powder)
Light fastness:	6 (good)
Heat fastness:	Moderate up to 250° F.

RECOMMENDED APPLICATION DETAILS:

Concentration:	0.5 – 5.0 g/l
pH range:	5.5 – 6.0
Buffering:	Anodal® Dye Buffer Liquid
Temperature:	120° - 140° F.
Immersion time:	2 -20 minutes

Note: To achieve deep shades on some alloys, thicker coatings may be required.

PREFERRED SEALING METHODS:

Hot:	Anodal ASL or Anodal AS
Medium:	Anodal MS-1 New or Anodal MTS Plus
Cold:	Anodal CS-2, Anodal CS-2N or Anodal CS3

ENVIRONMENTAL CONSIDERATIONS:

This RoHS compliant product contains chromium as an integral part of the dye. The preferred method of disposal is described in the Reliant bulletin, the *Anodal WT System*.

Recommendations, notices or instructions as to handling, use, storage or disposal of this product, including its use alone or in combination with other products, or as to any apparatus or process for its use are based upon information believed to be reliable. No liability is taken with respect to any such recommendations or instructions. Sole and exclusive warranty is that products comply with published chemical and physical specifications as provided on the certificate of analysis. No other warranties, either express or implied are given.