ANODAL® ALUSEAL

Anodal Aluseal is a seal smut preventing additive for high temperature nickel acetate seals.

APPEARANCE:
Light tan powder.

SUGGESTED FORMULATION:
- 4 g/l nickel Acetate
- 1 g/l benzoic acid
- 2 g/l Anodal Aluseal

RECOMMENDED PRACTICES:
- Use de-ionized water
- pH Range: 5.3 - 5.6 (adjusted with acetic acid or sodium hydroxide).
- Temperature: 190°F - 205°F.
- Filtering will help extend bath life
- 10 - 20 minute immersion time for most applications.
- 20 - 60 minutes for architectural quality coatings.

CAUTION:
The use of this product in the sealing solution may cause yellowing of clear anodic coatings upon continued exposure to strong ultra-violet light. A non-yellowing alternative is Anodal OL.