Sanodye Red GLW is extremely useful for shading gold and bronze hues in addition to its primary application as a red dye for anodized aluminum.

**PROPERTIES:**

- Chemical description: Azo dye (granular)
- Light fastness: Very good (7 – 8)

**RECOMMENDED APPLICATION DETAILS:**

- Concentration: 0.5 - 5.0 g/l
- pH range: 5.0 - 6.0
- Buffering: Anodal® Dye Buffer Liquid
- Temperature: 140° - 160° F.
- Immersion time: 2 - 20 minutes

**PREFERRED SEALING METHODS:**

- Hot: Anodal ASL or Anodal AS
- Medium: Anodal MS-1 New or Anodal MTS Plus
- Cold: Anodal CS-2, Anodal CS-2N or Anodal CS3

**PRECAUTIONS:**

None.

**ENVIRONMENTAL CONSIDERATIONS:**

This is a RoHS compliant product that contains no heavy metals.